TOOLS

PUNCHES—DESCRIPTION

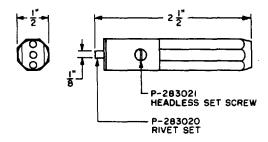
1. GENERAL

- 1.01 This section covers coded and noncoded Bell System punch-type tools.
- 1.02 This section is reissued to rate the 398A punch Mfr Disc. The Equipment Test List is not affected.
- 1.03 The information contained in this section supersedes the corresponding information in Sections 074-116-101, 074-125-101, and 074-740-101.

2. DESCRIPTION OF TOOLS

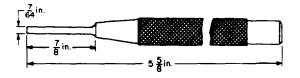
398A (PERFORATING PUNCH) -- MFR DISC.

398B



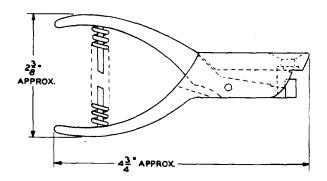
Rivet heading punch. For use in repairing A- and B-type sequence switch cams.

493A



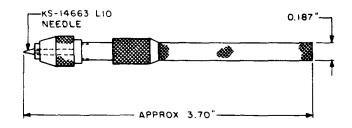
A 7/64-inch pin punch. This tool forms part of the 1000A tool kit. For use in replacing bushings on reciprocating bar-type interrupters.

KS-14558



For use in cutting V-notch in the KS-14513 cards used in coding the 200A blanks for the 1A-type translators.

KS-14663, L1

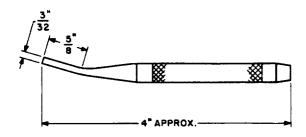


For use in punching knockouts in the KS-14513 cards used for the 1A translators.

NOTICE

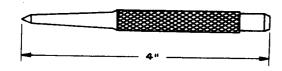
Not for use or disclosure outside the Bell System except under written agreement

KS-16619, L1



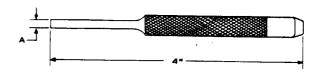
For use in removing the pin holding the shaft bushing of 149-, 152-, 160-, and similar-type interrupters.

R-1640



A 4-inch center punch. For general use.

L.S. STARRETT COMPANY, 565 (OR EQUIVALENT) In ordering, specify diameter of point desired.



Drive pin punch.

DIA. OF POINT DIMENSION A (INCHES)	FOR USE ON KINDS OF APPARATUS
1/16 3/32 1/8 5/32	For general use 6-type calculagraphs For general use Gear reduction and friction roll drives and precision- type interrupters