

TORQUE WRENCHES

DESCRIPTION

TOOLS

1. GENERAL

1.01 This section covers coded and noncoded Bell System torque wrenches.

1.02 This section is reissued to reinstate the 808B tool and to update the section to standard format. Revision arrows are used to emphasize significant changes.

1.03 See tool index for other wrench practices.

2. DESCRIPTION OF TOOLS

2.01 **808B:** The 808B torque wrench (Fig. 1) is designed to provide a torque indication in either direction of 10 ± 1 inch-ounces. It is 0.100 inch thick and has an opening that can be used on 0-80 and 1-72 nuts. It is used for tightening the 841282635 and 841283484 clamps to repair defective U- and Y-type

relays having split spoolheads. The 808B replaces the 808A torque wrench.

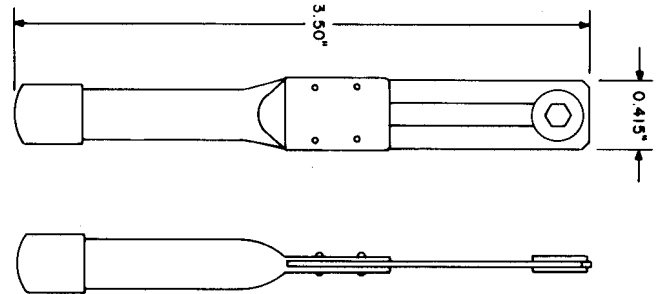


Fig. 1 — 808B Torque Wrench

2.02 **AT-8411 B:** The AT-8411 B torque wrench (Fig. 2) has a 3/8-inch square drive. The torque measuring gauge scale indicates 0 to 600 inch-pounds in each direction. The wrench has an overall length of 12-1/2 inches and weighs 1-1/4 pounds.

NOTICE

Not for use or disclosure outside the
Bell System except under written agreement

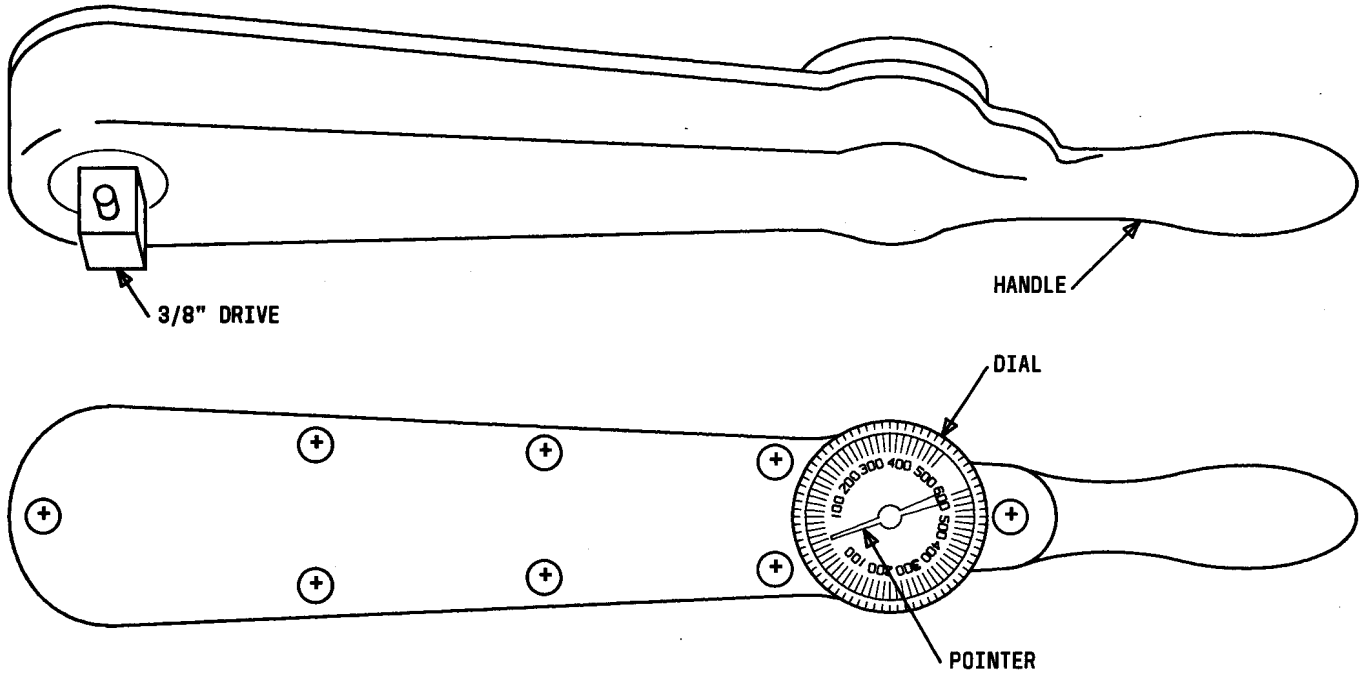


Fig. 2—AT-8411 B Torque Wrench