BELL SYSTEM PRACTICES
Central Office Maintenance
Description of Testing Equipment and Tools

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AT&TCo Standard

## NONCODED TOOLS

SETS - LETTERING AND NUMBERING SETS, NAIL SETS, SHELLAC SETS,

TEST SETS AND TAP, BIT AND DRILL SETS

SET, LETTERING AND NUMBERING, R-2315

Rubber stamps with 1/8", 3/16", 3/8" and 3/4" high characters individually mounted on wooden pegs, associated tools, materials and carrying case

Amt.	Ordering Information (and Description)
1	R-58633 Set of 1/8" Rubber Stamps (30 characters, A to Z, period, hyphen and symbols ___,___/)
1	R-1379 Set of 1/8" Rubber Stamps (10 numerals, 0 to 9)
1	R-1803 Set of 3/16" Rubber Stamps (37 characters, A to Z, period, hyphen and symbols +, -, ±, ±+, ±-, ~,&, ___,___/)
1	R-1378 Set of 3/16" Rubber Stamps (45 numerals, 0 to 21, 29, 30, 31, 39, 40, 41, 49, 50, 51, 59, 60, 61, 69, 70, 71, 79, 80, 81, 89, 90, 91, 99 and 00)
1	R-1802 Set of 3/8" Rubber Stamps (32 characters, A to Z, period and symbols, +, -, ±, ~, &, ___, ___/)
1	R-1721 Set of 3/8" Rubber Stamps (10 numerals, 0 to 9)
1	R-80991 Set of 3/4" Rubber Stamps (35 characters, A to Z, period, hyphen, and symbols ←■,±, +, -, →, ___, ___/)
1	R-1382 Set of 3/4" Rubber Stamps (10 numerals, 0 to 9)
1	R-2467 Set of Rubber Stamps (7 stamps for indicating fuse capacity: In 3/16" characters, AMP, 1/2 AMP, 1-1/3 AMP and 2 AMP; In 3/8" characters, AMP, 1/2 AMP and 1-1/3 AMP)
1	R-2567 Set of 1/8" Repair Stamps (rubber mats containing replacement characters for sets R-58633 and R-1379)
1	R-2566 Set of 3/16" Repair Stamps (rubber mats containing replacement characters for sets R-1803 and R-1378)
1	R-2564 Set of 3/8" Repair Stamps (rubber mats containing replacement characters for sets R-1802 and R-1721)
1	R-1982 Bottle and Dauber (Consists of 1 R-1982, Det. 1 glass bottle, 4 Oz., 1 R-1982, Det. 2 stopper and dauber)

Amt.	Ordering Information (and Description)
1	R-2119 Brush, 3/16" Flat
1	RM-641161 Tube of Rubber Cement
1	R-2880 Tube of Black Stamping Ink
1	R-2883 Tubes of Vermilion (Red) Stamping Ink
1	R-2881 Tube of White Stamping Ink
1	R-2882 Tube of Yellow Stamping Ink
1	R-1060 Putty Knife
1	R-1373 Inking Plate (1/8" Fiber Sheets 3-3/8" x 6-1/4")
1	R-2121 Can of Remover, Multiple Marking
1	R-2592 Case, Carrying Metal case, approximately 12-1/2" x 7-3/8" x 5-5/16", includes 3 removable fibre containers for small characters, metal tray for miscellaneous items and transparent plastic chart protector

SET, LETTERING AND NUMBERING, R-2537

Rubber stamps with 1" and 1-1/2" high characters and carrying case.

Amt.	Ordering Information (and Description)
1	R-82040 Set of 1" Rubber Stamps (28 characters, A to Z, period and hyphen)
1	R-1383 Set of 1" Rubber Stamps (10 numerals, 0 to 9)
1	R-1804 Set of 1-1/2" Rubber Stamps (28 characters, A to Z, period and hyphen)
1	R-1376 Set of 1-1/2" Rubber Stamps (10 numerals, 0 to 9)
1	R-2108 Case, Carrying Metal case, with 7 compartments, approximately 11-7/16" x 7-5/8" x 3-5/16"

For general use with R-2315 lettering and numbering set.

SET, NAIL, 2/32, STANLEY TOOLS NO. 11-3/4 (OR EQUIVALENT)
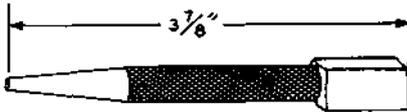
For use in replacing springs and studs of Dzus fasteners.

SET, SHELLAC
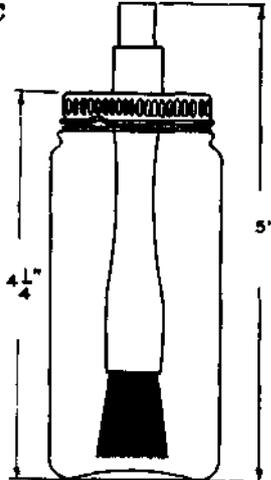
For general use in applying shellac to stamped designations.

(Spec. AT-6182)

SET, TEST, 66A Replaced by the 81A Test Set.

SET, TEST, 67A Replaced by the 67B Test Set.

→ SET, TEST, 67B Replaced by the 67C Test Set.

→ SET, TEST, 67C (composed of one 509 receiver, one 15D headband, one W2CJ cord, one 518B (test pick) tool, one 360A tool and one 360B tool.)

Replaces the 67B test set.

For use on distributing frame cross-connections.

SET, TEST, 81A

Replaces the No. 66A test set.

Consists of a buzzer, capacitor and switch mounted inside of a molded case and cover. Operates on two KS-14711 dry cells. Dry cells not furnished with test set.

For use in testing power circuits and in checking cards for 1-type translators.

SET, TAP, BIT AND DRILL, R-2314

This set contained the following devices but is no longer available as a Set. Components may be ordered separately.

Amt.	Description

Taps

*2	.112" (No. 4) - 36 (No. 42 Tap Drill), R-1519.
2	.138" (No. 6) - 32 (No. 31 Tap Drill), R-1520.
2	.164" (No. 8) - 32 (No. 28 Tap Drill), R-1521.
2	.190" (No. 10) - 32 (No. 19 Tap Drill), R-1548.
2	.216" (No. 12) - 24 (No. 13 Tap Drill), R-1526.
2	1/4" - 20 (No. 3 Tap Drill), R-2472.
2	5/16" - 18 (9/32" Tap Drill), R-2473.
2	3/8" - 16 (5/16" Tap Drill), R-1750.

Bits, Auger

1	1/4" (No. 4), R-1330.
1	3/8" (No. 6), R-1332.
1	1/2" (No. 8), R-1334.
1	21/32" (No. 10-1/2), R-1329.
1	3/4" (No. 12), R-1338.
1	Expansive, 7/8" to 3", R-1343.
1	Forstner, 5/8", R-2331.

Drills, Straight Shank

2	.0635" (No. 52), R-1466.
*2	.0935" (No. 42), R-1467.
2	.120" (No. 31), R-2308.
2	.1405" (No. 28), R-1938.
2	.166" (No. 19), R-1940.
2	.185" (No. 13), R-1471.
2	.213" (No. 3), R-1472.
2	.272" (No. 1), R-1474.
2	.3125" (5/16"), R-1785.
1	.375" (3/8"), R-1764.
1	.4375" (7/16"), R-1789.
1	.5625" (9/16"), 1/2" Shank, R-1150.
1	.625" (5/8"), 1/2" Shank, R-1156.
1	.6875" (11/16"), 1/2" Shank, R-1163.

Miscellaneous

1	Countersink, for Metal, R-1458.
1	Gauge, Drill, Grinding, R-2183.
1	Gauge, Drill, R-1149.
1	Punch, Center, 4", R-1640.
1	Wrench, Tap, Ratchet, R-1952.
1	Canvas Tool Roll, R-2235.

*Components no longer available.

For general use.