

303-Type Connectors Description, Use, Installation, and Repair Procedures

1. Overview

- **1.001** This addendum supplements AT&T 201-208-108, Issue 1. Place this pink sheet ahead of Page 1 of the practice.
- **1.002** This addendum is issued to correct and clarify the procedures for removing, replacing and installing terminals.

2. Changes

Issue 1 Changes

2.001 On Page 15, replace paragraph 4.07 with the following:

The 840212476 terminal (solder-plated) and the 841634207 terminal (gold-plated) have been rated DA (Discontinued Availability) on all 303-type connectors and was replaced with the 842360562 (select gold-plated) terminal. The 842360562 terminal is rated LA (Limited Availability) and is replaced by the 846587285 terminal which has a gold-plated stripe inside the socket position.

2.002 On Page 16, replace paragraph 4.09 with the following:

To replace the 842360562 or 846587285 tip or ring terminal (Figure 8), proceed as follows:

2.003 On Page 16, replace paragraph 4.09, Step 2 with the following:

Using the fingers, push the terminal into the hole as far as possible, then use an orange stick to seat the terminal.

2.004 On Page 16, replace paragraph 4.09, Step 5 with the following:

Using the B long-nose pliers, carefully spread the legs or tangs of the terminal to lock the terminal in place in the connector panel.

Copyright © 1993 AT&T All Rights Reserved Printed in U.S.A. 2.005 On Page 16, replace paragraph 4.10 with the following:

To remove the 814648622 (P-46D862) or 846587335 ground terminal (Figure 8), proceed as follows:

2.006 On Page 16, add the following steps to paragraph 4.10:

- (3) To replace the 846587335
- (4) Follow the procedure outlined in paragraph 4.09, Steps (1) through (4).
- (5) Using the B long-nose pliers, fold the legs of the terminal around the ground rod.
- (6) Remove the protector unit.

2.007 On page 16, replace paragraph 4.12 with the following:

To remove the 842137986 or 846587386 test terminal (Figure 8), proceed as follows:

2.008 On Page 16, replace paragraph 4.13 with the following:

To replace the 842137986 or 846587386 test terminal, proceed as follows:

2.009 On Page 17, replace paragraph 4.14 with the following:

To remove the P-21E489 or 846587384 cross-connect terminal (Figure 8), proceed as follows:

2.010 On Page 17, replace paragraph 4.15 with the following:

To replace the P-21E489 or 846587384 cross-connect terminal, proceed as follows: