

307-Type Connectors Description, Use, Installation, and Repair Procedures

1. Overview

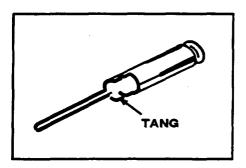
- **1.001** This addendum supplements AT&T 201-208-110, Issue 5. Place this pink sheet ahead of Page 1 of the practice.
- **1.002** This addendum is issued to correct and clarify the procedures for removing, replacing and installing terminals.

2. Changes

Issue 5 Changes

- 2.001 On Page 51, replace Steps (3), (7), (8), and (11) of paragraph 8.14 with the following:
 - (3) Use the long-nose pliers to bend the tangs, legs, or barbs on the defective terminal until they line up with the slots in the connector panel.
 - (7) Use the long-nose pliers to remove the defective terminal and note the position of the tangs, legs, or barbs as the terminal is removed.
 - (8) Using the position of the tangs, legs, or barbs as a reference, insert the new terminal until it is fully seated in the connector panel.
 - (11) Use the long-nose pliers to bend the tangs or barbs approximately 45 degrees to hold the terminal in the connector panel.

2.002 On Page 52, replace Figure 34 with the following:



- 2.003 On Page 53, replace Steps (1) and (2) of paragraph 8.15 with the following and add Step (2.1):
 - (1) Use the soldering copper to heat the terminal connection to remove as much solder from the terminal as possible. The terminal should move freely once the soldered connection to the ground rod is broken.
 - (2) Perform Steps (3) through (11) in paragraph 8.14 for 814648622 terminals before proceeding to the next step.
 - (2.1) Perform Steps (3) through (10) in paragraph 8.14 for 846587335 terminals, then bend legs over ground rod. Proceed to the next step.

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