### HIGH SEAS AND OVERSEAS RADIO

# **B1 CHANNEL SHIFTER**

# TEST AND ALIGNMENT

This section contains the test and alignment procedures for the B1 channel shifter. The B1 channel shifter is part of the High Seas and Overseas Radio system. A B1 channel shifter is a device used in radio telephone single sideband twin-channel systems. The two functions of a B1 channel shifter are as follows: (1) to develop an output of two adjacent speech bands within 250 to 6000 Hz from an input of two separate speech bands, each approximately 250 to 3000 Hz wide, and (2) to develop and output of two adjacent speech bands, each approximately 250 to 3000 Hz wide from an input of two adjacent speech bands within 260 to 6000 Hz. For additional information about the B1 channel shifter, refer to Section 403-313-100.

The procedure in Chart 1 must be completed before the procedures in any of the remaining charts are performed.

CHART PAG	GE
1—Preliminary	2
2—Heater and Plate Voltage	3
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6—Insertion Loss Test	7
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#### **APPARATUS:**

1-Voltmeter, DC, Weston Model 280, 0-150V, or KS-14510 L1 Volt-Ohm-Milliammeter, or equivalent such as the Simpson Model 260 ÷.

	ATUS (Cont):
1—	Voltmeter, AC, capable of measuring 7.5 volts and 1.75 volts, or Weston Model 697 Volt-Ohm-Milliammeter
1—	40B Transmission Measuring Set, or 21A Transmission Measuring Set
1—	3A Noise Measuring Set
1—	72A1 Frequency Meter
1—	754B Volume Indicator
3—	Amplifiers, Audio Frequency, each with 20-dB gain
2—	893 Cords equipped with 360A tools at each end
1	2W24A Cord equipped with 59 cord tips
1—	528 Receiver equipped with 2W2A cord
2—	411A Tools
2—	364A Tools
1—	Screwdriver, 4-inch
	Multiple Jacks
	3P14 Patch Cords
	217D Plugs (600 ohms)
	Clip Leads
	A source of 1000-Hz and 4000-Hz reference frequencies
	A source of 3250-Hz carrier frequency from an A3 or A5 primary
	CHART 1
	PRELIMINARY
The in charts	structions in this chart must be complied with before any of the procedures in the remaining are performed.
STEP	PROCEDURE
1	Perform a visual inspection to ensure that all components are properly connected or seated. Give particular attention to the vacuum tubes and the filters.

CHART 1 (Cont)			
STEP	PROCEDURE		
2	Perform a visual inspection to ensure that there are no broken leads or short circuits on the terminal block.		
3	Connect a dc voltmeter between battery and ground terminals to check the central office battery supply.		
	<b>Requirement:</b> The dc voltmeter indicates between $-45$ and $-52$ volts.		
4	All tests must be made with the channel shifter or the two associated control terminals <i>removed from service</i> .		
	CHART 2		
1	HEATER AND PLATE VOLTAGE		
The p filam	ourpose of this procedure is to check at the terminal strips in the channel shifter panels the ent and plate dc voltages that are used for the electron tubes.		
STEP	PROCEDURE		
1	Do not proceed unless the procedures in Chart 1 have been completed.		
2	At a modulator and amplifier panel, connect a dc voltmeter between terminal 29 (positive) and terminal 32 (negative).		
	<b>Requirement:</b> Meter indicates 19.7 to 20.3 volts.		
	<i>Note:</i> If requirement is not met, use a screwdriver to adjust FIL potentiometer on rear of panel until specified indication is obtained.		
3	Perform Step 2 at each remaining modulator and amplifier panel.		
4	At a modulator and amplifier panel, connect a dc voltmeter between terminal 24 (positive) and terminal 16 (negative).		
	Requirement: Meter indicates 125 to 135 volts.		
5	Perform Step 4 at each remaining modulator and amplifier panel.		
6	At the oscillator panel, connect a dc voltmeter between terminal 8 (positive) and terminal 3 (negative).		
	Requirement: Meter indicates 125 to 135 volts.		

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### CHART 3

### **OSCILLATOR FREQUENCY TEST**

The purpose of this procedure is to check the frequency output of the 6250-Hz oscillator. If a frequency meter (or counter) is available, the standard procedure should be used. The alternate procedure is included for locations that do not have a frequency meter (or counter).

STEP	PROCEDURE
	STANDARD PROCEDURE
1	Do not proceed unless the procedures in Chart 1 have been completed.
2	Patch terminals 1 and 2 of the oscillator panel to the BRDG jacks of the frequency meter.
	<b>Note:</b> This procedure presumes the use of the 72A1 frequency meter. If a different frequency meter or a frequency counter is used, refer to the manufacturer's operating instructions.
3	Observe the 6250-Hz stationary pattern on the oscilloscope screen.
	Requirement: The rate of fluctuation should not exceed 2 hertz.
	<b>Note:</b> If this requirement is not met, the oscillator frequency is corrected by changing the strapping on capacitors G2 and G3 of the oscillator circuit as required.
	ALTERNATE PROCEDURE
1	Do not proceed unless the procedures in Chart 1 have been completed.
2	Patch from 4000-Hz source through test amplifiers to jacks CS IN CH GRP A or B of B1 shifter whose oscillator frequency is to be checked. Prepare to patch the resulting 2250-Hz output from jacks CS OUT CH A2 or B2 to multiple jacks.
3	On a second B1 channel shifter, unsolder incoming leads to terminals 7 and 8 on its high-low modulator and amplifier panel and clip the 1000-Hz source (through test amplifier if necessary) to these terminals.
4	Patch from 3250-Hz source through test amplifier to jacks CS IN CH GRP B or A of the second channel shifter. Prepare to patch the resulting reference 2250-Hz output from jacks CS OUT CH B2 or A2 to multiple jacks.
5	Plug volume indicator into multiple jacks. Patch each of the above two 2250-Hz sources in turn to the multiple jacks and adjust the volume in each case for the same convenient reading of the indicator.
6	Patch the head receiver and both sources to multiple jacks.

,	CHART 3 (Cont)				
STEP	PROCEDURE				
7	Observe indication on indicator and listen for beat note on head receiver.				
	<b>Requirement:</b> Not more than one maximum indication or beat note in 4 seconds.				
	Note: If requirement is not met, read Steps (a), (b), and (c) below for corrective action.				
	<ul> <li>(a) If the indicator reading varies slowly, the 6250-Hz oscillator frequency is corrected by changing the strapping on capacitor G3 (which has the smaller steps) and timing the indicator maximum readings.</li> </ul>				
	<ul><li>(b) If the indicator reading is steady and no beat note is heard in the receiver, the 6250-Hz oscillator may be in exact adjustment. To test this, temporarily alter the oscillator frequency slightly by using a clip lead to change the strapping of capacitor G3. If the indicator reading now varies and if a beat note is heard in the head receiver, the oscillator frequency was in exact adjustment. Remove the clip lead.</li></ul>				
	(c) If the indicator reading is steady but a beat note is heard in the head receiver, the oscillator frequency is incorrect by more than 30 Hz (exceeding the response of the indicator). Change the strapping on capacitor G3 (and on G2, if necessary) to reduce beat note rate to less than 30 Hz. Then continue to adjust capacitor strapping until the indicator reading meets the requirement.				
8	Remove test connections. Resolder leads to terminals 7 and 8 on the high-low modulator and amplifier panel of the second channel shifter.				
	CHART 4				
	CARRIER INPUT LEVEL TEST				
The p the lov	propse of this test is to check the level of the 6250-Hz carrier frequency that is applied to y-high and high-low modulators.				
STEP	PROCEDURE				
1	Do not proceed unless the procedures in Chart 1 have been completed.				
2	Calibrate a transmission measuring set.				
	<b>Note:</b> If a transmission measuring set is not available, use the 0 to $7.5V$ scale of an ac voltmeter.				
3	Connect transmission measuring set (or ac voltmeter) with 2W24A test cord to terminals 7 and 8 of the terminal strip on the rear of the low-high modulator and amplifier panel.				

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CHART 4 (Cont)			
STEP	P PROCEDURE		
4	Measure the carrier frequency level (or the carrier frequency voltage).		
	<b>Requirement 1:</b> When using the transmission measuring set, not less than $+7.0$ dBm.		
	Requirement 2: When using the test voltmeter, not less than 1.74 Vac.		
	Note: If either requirement is not met, test tube OSC and replace if necessary.		
5	Disconnect test cord from terminals 7 and 8.		
6	Connect test cord to terminals 7 and 8 of the terminal strip on the rear of the high-low modulator and amplifier panel.		
7	Measure the carrier frequency level (or the carrier frequency voltage).		
	<b>Requirement 1:</b> When using the transmission measuring set, not less than $+7.0$ dBm.		
	Requirement 2: When using the test voltmeter, not less than 1.74 Vac.		
	Note: If either requirement is not met, test tube OSC and replace if necessary.		
8	Disconnect and remove all test connections.		
	CHART 5		
	CARRIER LEAK BALANCE TEST		
The printicat	urpose of this procedure is to check the amount of carrier leak from each modulator and to be corrective procedures if the specified requirements are not obtained.		
STEP	PROCEDURE		
1	Do not proceed unless the procedures in Chart 1 have been completed.		
2	Insert 600-ohm plug in jack CS IN CH A2 (or B2).		
3	Patch from the NMS IN jack of a 3A noise measuring set (NMS) to the CS OUT CH GRP A (or B) jack.		
4	On the rear of the modulator and amplifier panel, adjust potentiometer BAL with the screwdriver until the carrier leak indicated by the NMS is minimum.		

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Requirement: Not more than 50 dBrn (dB above reference noise) using Program Weighting.

CHART 5 (Cont)				
STEP	STEP PROCEDURE			
	<b>Note 1:</b> To convert dBrn to equivalent dBm (dB in reference to one milliwatt), subtract 90 from the dBrn indication. When using the 3A NMS, the accuracy is limited to $\pm 1.0$ dB.			
	<b>Note 2:</b> If the requirement is not met, change the strapping on adjustable 187A capacitor B or change its connection to the other side of the potentiometer.			
5	Remove the 600-ohm plug and insert it in jack CS IN CH GRP A (or B).			
6	Patch from the 3A NMS IN jack to CS OUT CH A2 (or B2).			
7	On the rear of the modulator and amplifier panel, adjust potentiometer BAL with the screwdriver until the carrier leak indicated by the NMS is minimum.			
	<b>Requirement:</b> Not more than 50 dBrn (dB above reference noise) using Program Weighting.			
	<b>Note:</b> If the requirement is not met, change the strapping on adjustable 187A capacitor B or change its connection to the other side of the potentiometer.			
8	Remove the 600-ohm plug and test connections.			
	CHART 6			
	INSERTION LOSS TEST			
The pu unshif are the	urpose of this test is to check the insertion loss of the shifted channel against the loss of the ted channel of both the transmitting and the receiving sides of a B1 channel shifter. Procedures e same for Group B as for Group A.			
STEP	PROCEDURE			
1	Do not proceed unless the procedures in Chart 1 have been completed.			
	TRANSMITTING PATH			
2	Set up patches between a transmission measuring set (TMS) and a channel shifter as follows:			
	FROM TO			
	TMS SENDCS IN CH A1 (or B1)CS OUT CH GRP A (or B)TMS REC			
3	Calibrate the TMS at 1000 Hz.			

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CHART 6 (Cont)			
STEP	PROCEDURE		
4	Send 1 mW of 1000-Hz tone and measure the loss of the <i>transmitting unshifted</i> path.		
	Requirement: 0 dBm ±0.2 dB.		
	<b>Note:</b> If the requirement is not met, adjust potentiometer AMP 2 GAIN on V3 amplifier. If the requirement still cannot be met, substitute a spare V3 amplifier as AMP 2 or test the electron tube in AMP 2.		
5	Set up patches as follows:		
	FROM TO		
	TMS SEND CS IN CH A2 (or B2)		
	CS OUT CH GRP A (or B) TMS REC		
6	Calibrate the TMS at 5250 Hz.		
7	Send 1 mW of 1000-Hz tone and measure the loss of the <i>transmitting shifted</i> channel.		
	<b>Requirement:</b> Within $\pm 0.2$ dB of the loss in the <i>transmitting unshifted</i> path as measured in Step 4.		
	<b>Note:</b> If the requirement is not met, with the screwdriver adjust the <i>low-high</i> modulator screwhead AMP 1 GAIN. If still unable to meet requirements, test electron tube AMP 1.		
8	Remove patches.		
	RECEIVING PATH		
9	Set up patches as follows:		
	FROM TO		
	TMS SEND CS IN CH GRP A (or B)		
	CS OUT CH A1 (or B1) TMS REC		
10	Calibrate the TMS at 1000 Hz.		
11	Send 1 mW of 1000-Hz tone and measure the loss of the <i>receiving unshifted</i> path.		
	<b>Requirement:</b> 0 dBm $\pm 0.2$ dB.		
	<b>Note:</b> If the requirement is not met, adjust potentiometer AMP 2 GAIN on V3 amplifier. If requirement still cannot be met, substitute a spare V3 amplifier as AMP 2 or test electron tube in the AMP 2 V3 amplifier.		
12	Set up patches as follows:		

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CHART 6 (Cont)			
STEP	PROCEDURE		
	FROMTOTMS SENDCS IN CH GRP A (or B)CS OUT CH A2 (or B2)TMS REC		
13	Calibrate the TMS at 1000 Hz.		
14	Send 1 mW of 5250-Hz tone and measure the loss in the <i>receiving shifted</i> path.		
	<b>Requirement:</b> Within $\pm 0.2$ dB of the loss in the <b>receiving unshifted</b> path as measured in Step 11.		
	<b>Note:</b> If this requirement is not met, adjust the <b>high-low</b> modulator screwhead AMP 1 GAIN with the screwdriver. If the requirement is still not met, test electron tube in AMP 1.		
15	Remove test connections.		
	CHART 7		
	LOSS-FREQUENCY CHARACTERISTIC TEST		
The pu unshif	rpose of this test is to check the overall loss-frequency characteristics of four paths: transmitting ted and shifted; receiving unshifted and shifted.		
STEP	PROCEDURE		
1	Do not proceed unless the procedures in Chart 1 have been completed.		
	TRANSMITTING UNSHIFTED PATH		
2	Set up patches between a transmission measuring set and a channel shifter as follows:		
	FROM TO TMS SEND CS IN CH A1 (or B1) CS OUT CH GRP A (or B) TMS REC		
3	Calibrate the TMS at 1000 Hz.		
4	Send 1 mW of 1000-Hz tone and adjust the loss (as measured at TMS REC) by means of the AMP 2 GAIN control to 0 dBm $\pm 0.2$ dB.		

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P		PRC	DCEDURE	
	Measure the losses and calculate the deviations at the frequencies indicated in Table A.			
	TABLE A			
	FREQUENCY SENT SAME AS FREQUENCY MEASURED		LOSS TOLERANCE (LOSS REFERRED TO 1000-HZ LOSS)	
	1000 H	Iz	$0 \text{ dBm} \pm 0.2 \text{ dB}$	
	250 H	Iz	+1.2 to $-0.4$ dB	
	500 H	Iz	+0.6 to -0.4 dB	
	2000 H	Iz	+0.5 to -0.5 dB	
	2500 H	lz	+0.6  to  -0.4  dB	
	2750 H		+1.2  to  -0.4  dB	
	3000 H	LZ	Not more than $+3.5  dB$	
	TRANSMITTING SHIFTED PATH			
	Set patches up as follows:			
	FROM		TO	
			10	
	TMS SEND CS OUT CH GR	PA (or I	CS IN CH A2 (or B2) 3) TMS REC	
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding <b>out</b> measured at 5250 Hz (sent at 100	PA (or H the send <b>put</b> frequ 0 Hz).	CS IN CH A2 (or B2) 3) TMS REC frequencies indicated in Table B. Mea nencies. Calculate the deviations from	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding <b>out</b> measured at 5250 Hz (sent at 100	PA (or H the send <b>put</b> frequ 0 Hz). T	CS IN CH A2 (or B2) 3) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from ABLE B	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT	P A (or H the send <b>put</b> frequ 0 Hz). T SHIFTED FREQUENCY MEASURED	CS IN CH A2 (or B2) 3) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from ABLE B LOSS TOLERANCE (LOSS TOLERANCE (LOSS REFERRED TO 5250-HZ OUT)	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding <i>out</i> measured at 5250 Hz (sent at 1000 FREQUENCY SENT 1000 Hz	P A (or H the send put frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) TMS REC frequencies indicated in Table B. Mea tencies. Calculate the deviations from ABLE B LOSS TOLERANCE (LOSS TOLERANCE (LOSS REFERRED TO 5250-HZ OUT) 0 dBm $\pm 0.2$ dB	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT 1000 Hz 250 Hz	P A (or I the send put frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz 6000 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) TMS REC frequencies indicated in Table B. Mea nencies. Calculate the deviations from ABLE B LOSS TOLERANCE (LOSS TOLERANCE (LOS	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT 1000 Hz 250 Hz 500 Hz	P A (or I the send <b>put</b> frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz 6000 Hz 5750 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from ABLE B LOSS TOLERANCE (LOSS TOLERANCE (LOSS REFERRED TO S250-HZ OUT) 0 dBm $\pm$ 0.2 dB +1.5 to -2.5 dB +1.6 to -0.4 dB	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT 1000 Hz 250 Hz 500 Hz 750 Hz	P A (or H the send put frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz 6000 Hz 5750 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) 3) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from <b>ABLE B</b> LOSS TOLERANCE (LOSS TOLERANCE	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 1000 FREQUENCY SENT 1000 Hz 250 Hz 500 Hz 750 Hz 1500 Hz	P A (or H the send put frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz 6000 Hz 5750 Hz 5500 Hz 4750 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) 3) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from ABLE B LOSS TOLERANCE (LOSS REFERRED TO S250-HZ OUT) 0 dBm $\pm$ 0.2 dB +1.5 to -2.5 dB +1.6 to -0.4 dB +0.7 to -0.7 dB +0.7 to -0.7 dB +0.0 to -0.6 dB	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT 1000 Hz 250 Hz 500 Hz 750 Hz 1500 Hz 2000 Hz	P A (or I the send put frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz 6000 Hz 5750 Hz 5500 Hz 4750 Hz 4250 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) 3) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from <b>ABLE B</b> LOSS TOLERANCE (LOSS TOLERANCE (LOSS REFERRED TO S250-HZ OUT) 0 dBm $\pm$ 0.2 dB +1.5 to -2.5 dB +1.6 to -0.4 dB +0.7 to -0.7 dB +0.8 to -0.6 dB +0.8 to -0.6 dB	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT 1000 Hz 250 Hz 500 Hz 1500 Hz 2250 Hz 2250 Hz 2250 Hz	P A (or I the send <b>put</b> frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz 6000 Hz 5750 Hz 5500 Hz 4750 Hz 4250 Hz 4000 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) 3) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from <b>ABLE B</b> LOSS TOLERANCE (LOSS TOLERANCE (LOSS REFERRED TO S250-HZ OUT) 0 dBm $\pm$ 0.2 dB +1.5 to -2.5 dB +1.6 to -0.4 dB +0.7 to -0.7 dB +0.7 to -0.7 dB +0.8 to -0.6 dB +0.8 to -0.6 dB +0.9 to -0.5 dP	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT 1000 Hz 250 Hz 500 Hz 750 Hz 1500 Hz 2250 Hz 2250 Hz 2500 Hz	P A (or I the send put frequ 0 Hz). T SHIFTED FREQUENCY MEASURED 5250 Hz 6000 Hz 5750 Hz 5500 Hz 4750 Hz 4250 Hz 4000 Hz 3750 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from ABLE B LOSS TOLERANCE (LOSS TOLERANCE (LOS	sure t the lo
	TMS SEND CS OUT CH GR Send 1 mW of tone at each of losses of the corresponding out measured at 5250 Hz (sent at 100 FREQUENCY SENT 1000 Hz 250 Hz 500 Hz 750 Hz 1500 Hz 2250 Hz 2250 Hz 2500 Hz	P A (or I the send <b>put</b> frequ 0 Hz). T SHIFTED FREQUENCY 6000 Hz 5750 Hz 5500 Hz 4750 Hz 4250 Hz 4000 Hz 3750 Hz 3500 Hz	CS IN CH A2 (or B2) CS IN CH A2 (or B2) TMS REC frequencies indicated in Table B. Mea hencies. Calculate the deviations from ABLE B LOSS TOLERANCE (LOSS TOLERANCE (LOSS REFERRED TO S250-HZ OUT) 0 dBm $\pm$ 0.2 dB +1.5 to -2.5 dB +1.6 to -0.4 dB +0.7 to -0.7 dB +0.8 to -0.6 dB +0.8 to -0.6 dB +0.9 to -0.5 dB +1.6 to -0.4 dB	sure the

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CHART 7 (Cont)			
STEP	PROCEDURE		
	RECEIVING UNSHIFTED PATH		
8	Set patches up as follows:		
	FROM TO		
	TMS SEND CS IN CH GRP A (or B)		
	CS OUT CH A1 (or B1) TMS REC		
9	Send 1 mW at 1000 Hz. Adjust the loss (as measured at TMS REC) by means of the AMP 1 GAIN control to 0 dBm $\pm 0.2$ dB.		
10	Measure the losses and calculate the deviations at each of the frequencies indicated in Table C.		
	TABLE C		
	LOSS TOLERANCE FREQUENCY SENT SAME (LOSS REFERRED TO AS FREQUENCY MEASURED 1000-HZ LOSS)		
	$1000 \text{ Hz} \qquad 0 \text{ dBm} \pm 0.2 \text{ dB}$		
	250 Hz $+1.2$ to $-0.4$ dB		
	500 Hz $+0.6$ to $-0.4$ dB		
	$\begin{array}{cccc} 2000 \text{ Hz} & +0.5 \text{ to} & -0.5 \text{ dB} \\ \hline \end{array}$		
	$\begin{array}{cccc} 2500 \text{ Hz} & +0.6 \text{ to} & -0.4 \text{ dB} \\ 2750 \text{ Hz} & +1.0 \text{ to} & -0.4 \text{ JD} \end{array}$		
	2700  Hz +1.2 to -0.4 dB 3000 Hz Not more than $\pm 2.5 \text{ dP}$		
	3000 112 Not more than $+3.0$ db		
	RECEIVING SHIFTED PATH		
11	Set patches up as follows:		
ļ	FROM TO		
	TMS SENDCS IN CH GRP A (or B)CS OUT CH A2 (or B2)TMS REC		
12	Send 1 mW of tone at the frequencies indicated in Table D. Measure the losses at the corresponding <i>output</i> frequencies. Calculate the deviations from the loss measured at 5250 Hz (and sent at 1000 Hz).		

CHART 7 (Cont)				
STEP	STEP PROCEDURE			
	TABLE D			
	SHIFTED LOSS TOLERANCE FREQUENCY FREQUENCY (LOSS REFERRED TO SENT MEASURED 5250-HZ OUT)			
	1000 Hz 5250 Hz 0 dBm $\pm$ 0.2 dB			
	250 Hz 6000 Hz $+1.5$ to $-2.5$ dB			
	500 Hz 5750 Hz +1.6 to -0.4 dB			
	750 Hz 5500 Hz $+0.7$ to $-0.7$ dB			
	1500 Hz 4750 Hz $+0.7$ to $-0.7$ dB			
	2000 Hz 4250 Hz $+0.8$ to $-0.6$ dB			
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$			
	2500  Hz = 5750  Hz + 0.5  to - 0.5  dB $2750  Hz = 3500  Hz + 1.6  to - 0.4  dB$			
	3000  Hz $3250  Hz$ Not more than $+3.5  dB$			
13	Note: If the requirements of Table D are not met, check the related modulator carrier volumes and the low frequency equalization pad (resistors A and B and capacitor A of the associated modulator). Remove all test connections.			
	CHART 8			
	NOISE TEST			
The purpose of this test is to check the noise at the output of both the transmitting and the receiving sides of the channel shifter.				
STEP	PROCEDURE			
1	Do not proceed unless the procedures in Chart 1 have been completed.			
2	Insert 600-ohm plugs in the following jacks:			
	CS IN CH A1 (or B1)			
	CS IN CH A2 (or B2)			
3	Patch as follows:			
	FROM TO CS OUT CH GRP A (or B) NMS IN (function switch on 600 Nm)			

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CHART 8 (Cont)		
STEP	PROCEDURE	
4	Calibrate the NMS and measure the noise. Use C-Message Weighting.	
	Requirement: Not more than 21 dBrnc (dB above reference noise).	
	<i>Note:</i> If the requirement is not met, check the carrier balance, carrier leak, and electron tube.	
5	Remove 600-ohm plugs and patch cord.	
6	Insert 600-ohm plugs in the following jacks:	
	CS IN CH GRP A (or B)	
	CS OUT CH A1 (or B1)	
7	Patch as follows:	
	FROM TO CS OUT CH A2 (or B2) NMS IN (function switch on 600 Nm)	
8	Measure the noise using C-Message Weighting.	
	<b>Requirement:</b> Not more than 29 dBrnc (dB above reference noise).	
	<i>Note 1:</i> In this case, there is no band filter to reduce the amplifier noise.	
	<b>Note 2:</b> If the requirement is not met, check the carrier balance, carrier leak, and electron tube.	
9	Remove 600-ohm plugs and test connections.	
	CHART 9	
	CROSSTALK TEST	
The p each r	urpose of this test is to measure the crosstalk between the shifted and unshifted channels of nodulator and amplifier panel.	
STEP	PROCEDURE	
1	Do not proceed unless the procedures in Chart 1 have been completed.	

CHART 9 (Cont)			
STEP	PROCED	URE	
2	Set up patches as follows:		
	FROM TMS SEND CS IN CH A1 (or B1)	to CS IN CH A2 (or B2) NMS IN	
3	Send 1 mW at 1000 Hz. Calibrate the NMS unshifted channel (from the shifted channel).	and measure the 1000-Hz crosstalk on the	
	<b>Requirement:</b> Not more than 30 dBrnc (30 Weighting).	dB above reference noise using C-Message	
4	Pull patches and set up as follows:		
	FROM	то	
	TMS SEND CS IN CH A2 (or B2)	CS IN CH A1 (or B1) NMS IN	
5	Send 1 mW at 1000 Hz. Measure the crosstal channel).	k on the shifted channel (from the unshifted	
	<b>Requirement:</b> Not more than 30 dBrnc.		
6	Pull patches and set up as follows:		
	FROM	то	
	TMS SEND CS OUT CH A1 (or B1)	CS IN CH GRP A (or B) NMS IN	
7	Send 1 mW at 1000 Hz. Measure the crosstalk		
	<b>Requirement:</b> Not more than 30 dBrnc.		
8	Pull patches and set up as follows:		
	FROM	το	
	TMS SEND CS OUT CH A2 (or B2)	CS IN CH GRP A (or B) NMS IN	
9	Send 1 mW at 1000 Hz. Measure the crosstalk		
	Requirement: Not more than 30 dBrnc.		
10	Remove all test connections.		
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#### FILTER TEST

The purpose of this test is to check the loss-frequency characteristics of the three types of filters used in the shifted path and the fourth type in the unshifted path. Normally, this test is performed only when a malfunction is traced to a filter.

STEP	PROCEDURE		
1	Do not proceed unless the procedures in Chart 1 have been completed.		
	Note: If any filter fails to meet the requirements, remove it and install a new one.		
	207B LOW-PASS FILTER A		
2	Disconnect the leads from terminals 1, 2, 3, and 4 of the 207B Filter A.		
3	Patch from test oscillator out to terminals 1 and 2. Patch from filter terminals 3 and 4 to TMS IN.		
4	Adjust the test oscillator for 1 mW at 1000 Hz. Measure the loss.		
	<b>Requirement:</b> Not more than 0.3 dB.		
5	Readjust the test oscillator for each of the frequencies indicated in Table E. Measure the loss of each frequency and calculate the deviation from the 1000-Hz loss.		
	TABLE E		
	FREQUENCY DEVIATION FROM (HZ) 1000-HZ LOSS		
	1000		
	250 -0.5  to  +0.5  dB		
	2750  Not more than +1.5 dB		
	$3500 \qquad \text{Not less than } +24.0 \text{ dB}$		
	<b>Requirement:</b> As indicated in Table F		
	Acquinement. As indicated in Table E.		
6	Remove test leads. Reconnect leads to terminals 1, 2, 3, and 4 of the 207B Filter A.		
	208G LOW-PASS FILTER B		
7	Disconnect the leads from terminals 1, 2, 3, and 4 of the filter.		
8	Patch from test oscillator out to terminals 1 and 2. Patch from filter terminals 3 and 4 to TMS IN.		
9	Adjust the test oscillator for 1 mW at 1000 Hz. Measure the loss through the filter.		

· <u>272</u> 4	CHART 10 (Cont)		
STEP	PROCEDURE		
	<b>Requirement:</b> Not more than 0.3 dB.		
10	Readjust the oscillator for each of the frequencies indicated in Table F. Measure the loss of each frequency and calculate the deviation from the 1000-Hz loss.		
	TABLE F		
	FREQUENCY DEVIATION FROM (HZ) 1000-HZ LOSS		
	1000 0 to -0.3 dBm		
	250 + 0.5  to  -0.5  dB		
	5500 Not more than $+1.5 \text{ dB}$		
	1001 less than $+24.0$ dB		
	<b>Requirement:</b> As indicated in Table F.		
11	Remove test leads. Reconnect normal leads to filter terminals 1, 2, 3, and 4 of the 208G low-pass filter B.		
	209 BAND-PASS FILTER C		
12	Disconnect the normal leads from filter terminals 1, 2, 3, and 4.		
13	Patch from test oscillator out to terminals 1 and 2. Patch from filter terminals 3 and 4 to TMS IN.		
14	Adjust the test oscillator for 1 mW at 5250 Hz. Measure the loss through the filter.		
	<b>Requirement:</b> Not more than 2.0 dB.		
15	Readjust the test oscillator for each of the frequencies indicated in Table G. Measure the loss of each frequency and calculate the deviation from the 5250-Hz loss.		
	TABLE G		
	FREQUENCY DEVIATION FROM (HZ) 5250-HZ LOSS		
	5250 0 to -2.0 dBm		
	2900 Not less than +25 dB		
	$\begin{array}{c} 3400 +2.5 \text{ to } -0.5 \text{ dB} \\ 4000 +3.0 \text{ to } 0.0 \text{ JB} \end{array}$		
]	$\begin{array}{cccc} 4000 & +2.0 \text{ to } 0.0 \text{ dB} \\ 6100 & -1.2 \text{ to } -1.8 \text{ dB} \end{array}$		
	6600		
	<b>Requirement:</b> As indicated in Table G.		
16	Remove test clips. Reconnect leads to terminals 1, 2, 3, and 4 of the 209A band-pass filter C.		

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	CHART 10 (Cont)				
STEP	TEP PROCEDURE				
	209B LOW-PASS FILTER D				
17	Disconnect the normal leads from filter terminals 1, 2, 3, and 4.				
18	Patch from test oscillator out to terminals 1 and 2. Patch from filter terminals 3 and 4 to TMS IN.				
19	Adjust the oscillator for 1 mW at 1000 Hz. Measure the loss.				
	<b>Requirement:</b> Not more than 0.7 dB.				
20	Readjust the oscillator for each of the frequencies indicated in Table H. Measure the loss of each frequency and calculate the deviation from the 1000-Hz loss. TABLE H				
	FREQUENCY DEVIATION FROM (HZ) 1000-HZ LOSS				
	1000				
	250 + 0.5  to  -0.7  dB				
-	+0.9  to  -0.5  dB				
	2750 Not more than +2.5 dB				
	4500 Not less than +40.0 dB				
	<b>Requirement:</b> As indicated in Table H.				
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