TELEPHONE SET INVENTORY CONTROL PLAN

GENERAL

- 1.01 This Section provides for daily control and accountability for telephone sets in all storeroom locations. This includes storerooms supervised by Materials Management, Corporate Communications or Public Services.
- 1.02 This Section is reissued to:
 - (a) Change Section name from Storeroom Inventory Control Plan to Telephone Set Inventory Control Plan.
 - (b) Revise Form SW-6293, Telephone Set Inventory Control Summary.
 - (c) Include instructions on the preparation of Form SW-6293 for locations where the Management Inventory Information System (MIIS) is in place.
 - (d) Delete references to Business Customer Services, Residence and Public Services, Phone Center Stores, Bell Phone Booths and Phone Pick-Up/Service Points.
 - (e) Include references to Corporate Communications and Public Services.
 - (f) Cancel Addendum 742-011-904SW, Issue A, July, 1981.

- 1.03 The purpose of this plan is:
 - (a) To control telephone set losses and to furnish a better determination of the causes of such losses.
 - (b) To provide a current and complete record of telephone sets in the hands of employees responsible for storeroom operations.
 - (c) To make current data available for controlling stocks and inventory turnover.
 - (d) To provide a method for calculating days stock of telephone sets in storerooms.
- 2. PREPARATION AND USE OF FORM SW-6293

 "TELEPHONE SET INVENTORY CONTROL

 SUMMARY" (EXHIBIT 1)
- 2.01 This form is to be used in all storerooms to record all inward and outward telephone set activity. It provides a readily available record of all activity and is a useful management tool for determining where telephone set losses are occurring.
- 2.02 Preparation of Form SW-6293 at locations where Management Inventory Information System (MIIS) is not in place.
 - Month Enter month of current report.
 - Year Enter current year.

NOTICE

Not for use or disclosure outside the Southwestern Bell Telephone Company except under written agreement. Date - Enter each date in space provided at top of columns that the storeroom is open or set activity occurs.

 $\underline{\text{NOTE}}$: Start each month on a new Form SW-6293 with the first day of activity recorded in the first column. (See Exhibit 2 for typical entries)

INWARD MOVEMENT

Sets To Be Accounted For

- Line 1: Inventory Beginning of Period
 Form SW-6293, Line 12 for previous
 day or period or first day's stock
 for a new storeroom.
- Line 2: Sets Received From Corporate

 Warehouse
 Represents quantity received from the Corporate Warehouse either directly or through intermediate stocking locations.
- Line 3: Sets Returned From Technicians
 This is the number of sets returned to the storeroom by telephone set handling technicians. Include returns picked up by employees or a contract carrier.

Quantities must agree with totals on Forms SW-6168 Want Ticket, or similar local forms and SW-6134, Installation and Repair Forces Log and Telephone Set Activity Record. (See Exhibit 3).

Line 4: Sets Transferred From Other Storerooms

This is the number of telephone sets transferred in from other storerooms on SW-6168, Want Tickets or similar local forms.

NOTE: At this time, Southwestern Bell does not maintain District accountability records on telephone sets, therefore FA Form SN-65, Material Transfer Report, is required only on transfers of telephone sets from one Section (formerly Area) or State to another within the Company.

Line 5: Total Sets To Be Accounted For
This is the sum of lines 1 through
4.

OUTWARD MOVEMENT
Disposition of Sets

Line 6: Sets Returned To Corporate Warehouse

This is the number of sets returned to the Corporate Warehouse for repair, credit or disposition.

Sets should be carefully counted and correctly recorded on the Return Ticket, Form SW-6913.

When the confirming SW-6913 is received and the number of sets is in agreement, place a check (

above the sets returned space. If the number is not in agreement, draw a diagonal line through the original entry and enter the number shown on the confirming SW-6913 in the space above. This

will require changes in Lines 6, 10, 11 and 13 on the date returns were originally recorded on the SW-6293. Actual inventory would not be affected, therefore, the figure carried forward to Line 1 for the next day would not be affected. Line 13 figures are adjusted at the end of the month (See Line 14 instructions).

Line 7: Sets Issued To Technicians
Record the number of sets issued
to telephone set handling technicians. Quantities must agree with
totals on Forms SW-6168 Want
Ticket, or similar local forms and
SW-6134, Installation and Repair
Forces Log and Telephone Set
Activity Record.

Line 8: Sets Transferred to Other Storerooms

This is the number of telephone sets transferred to storerooms on SW-6168, Want Tickets or similar local forms.

NOTE: At this time, Southwestern Bell does not maintain District accountability records on telephone sets, therefore, FA Form SN-65, Material Transfer Reports, are required only on transfers of telephone sets from one Section (formerly Area) or State to another within the Company.

Line 9: Sets Lost, Destroyed And Stolen
(FA Form SW-6312 Required)
Include all sets lost, destroyed
or stolen from storeroom stock.

These must be reported on FA Form SW-6312. "Destroyed" sets are those that are completely destroyed by fire and the base is not returned. Do not include sets damaged by fire where the base is returned.

Line 10: Total Set Disposition

Sum of Lines 6 through 9.

Line 11: Computed Inventory

Line 5 minus Line 10.

Line 12: Actual Inventory

This is the actual count of sets on hand at the end of the day. The supervisor should verify this count at least weekly. This figure shall be carried forward and recorded on Line 1 of the next day.

Line 13: Difference To Be Investigated

Line 11 minus Line 12.

- A positive number indicates a shortage. (Actual inventory is less than the computed inventory.)
- A negative number indicates an overage. (Actual inventory is more than the computed inventory.)
- 3. Shortages or overages must be investigated without delay.
- 4. Recommended Reconciliation Steps:
 - A. Recheck arithmetic calculations.
 - B. Make another actual set count.

- C. Recheck inward shipment documents recorded on Line 2.
- D. Recheck all outward shipment documents recorded on Line 6.
- E. Recheck other return documents recorded on Lines 3 and 4.
- F. Recheck all documents pertaining to issuing sets recorded on Lines 7 and 8.
- G. Recheck documents pertaining to Line 9.

All differences that cannot be reconciled must be recorded on Line 13 as either positive or negative numbers. FA Form SW-6312 will be prepared, if needed, at the end of each month.

Line 14: Adjustment Covered By FA Form

SW-6312 (End of Month)

Telephone set differences shall be adjusted only at the end of each month by the use of FA Form SW-6312, Salvage and Retirement Report. All positive and negative figures on Line 13 for the entire month must be combined to arrive at one adjustment figure. Enter the report number from FA Form SW-6312 on Form SW-6293.

NOTE: FA Form SW-6312 must be approved by a supervisor. Prepare FA Form SW-6312 in accordance with Section 741-001-903SW and enter the specific telephone sets by type (if known) for an overage or shortage. When the specific telephone set type is unknown, enter the following statement in the block headed REASON FOR REPORT:

(Show Only One Reason on a Report):

Adjustment due to inventory shortage (or overage) on Form SW-6293. Specific type of telephone set is unknown.

2.03 Preparation of Form SW-6293 at locations where Management Inventory Information System (MIIS) is in place.

Month - Enter month of current report.

Year - Enter current year.

Date - Enter each date in space provided at top of columns that the storeroom is open or set activity occurs.

NOTE: Start each month on a new Form SW-6293 with the first day of activity recorded in the first column. (See Exhibit 2 for typical entries)

NOTE 2: Lines 2, 3 and 7 of Form SW-6293 are completed using MIIS Weekly Activity Report. This report is generated in accordance with the instructions on pages 27-33, Section VI of the MIIS User Manual. The report parameters should be:

Sequence - enter "CLASS"

Delimeter - enter two delimeters:

For the first delimeter, enter AA-CF

(telephone set investment classes).

For the second delimeter, enter the previous business day's date in

MM/DD/YY format.

See Exhibit 4 - MIIS Weekly Activity
Report and Exhibit 5 - typical entries
on SW-6293 using the MIIS Weekly Activity
Report.

INWARD MOVEMENT
Sets To Be Accounted For

Line 1: <u>Inventory - Beginning Of Period</u>
Form SW-6293, Line 12 for previous day or period or first day's stock for a new storeroom.

Line 2: Sets Received From Corporate Warehouse The grand total in the "REC" column (receipts) of the MIIS Weekly Activity Report is placed on Line 2. This total includes Line 4 (Sets Transferred From Other Storerooms).

Line 3: Sets Returned From Technicians
The grand total in the "Turn"
column (turnaround) of the MIIS
Weekly Activity Report is placed
on Line 3. Quantities must agree
with totals on Forms SW-6168 Want
Ticket, or similar local forms and
SW-6134, Installation and Repair
Forces Log and Telephone Set
Activity Record.

Line 4: Sets Transferred From Other Storerooms No entry is made. Total is included on Line 2 of this report.

NOTE: At this time, Southwestern
Bell does not maintain District
accountability records on telephone
sets, therefore FA Form SN-65,
Material Transfer Reports, is
required only on transfers of
telephone sets from one Section
(formerly Area) or State to another
within the Company.

Line 5: Total Sets To Be Accounted For
This is the sum of lines 1 through
4.

OUTWARD MOVEMENT
Disposition of Sets

Line 6: Sets Returned To Corporate Warehouse

This is the number of sets returned to the Corporate Warehouse for repair, credit or disposition. Sets should be carefully counted and correctly recorded on the Return Ticket, Form SW-6913. When the confirming SW-6913 is received and the number of sets is in agreement, place a check (1) above the sets returned space. If the number is not in agreement, draw a diagonal line through the original entry and enter the number shown on the confirming SW-6913 in the space above. This will require changes in Lines 6, 10, 11 and 13 on the date returns were originally recorded on the SW-6293. Actual inventory would not be affected. therefore, the figure carried forward to Line 1 for the next day would not be affected. Line 13 figures are adjusted at the end of the month (See Line 14 instructions).

Line 7: Sets Issued to Technicians The grand total in the "SHIP" column (shipments) of the MIIS Weekly Activity Report is placed on Line 7. This total includes Line 8 (Sets Transferred to other storerooms). Quantities must agree with totals on Forms SW-6168 Want Ticket, or similar local forms and SW-6134, Installation and Repair Forces Log and Telephone Set Activity Record.

NOTE: If overstock telephone sets are removed from shelf stock for return to the Corporate Warehouse, the number of such overstock sets must be subtracted from the grand total in the "SHIP" column. That result would then be placed on Line 7.

Line 8: No entry is made. Total is included Line 13: Difference To Be Investigated on Line 7 of this report.

> NOTE: At this time, Southwestern Bell does not maintain District accountability records on telephone sets, therefore FA Form SN-65, Material Transfer Reports, are required only on transfers of telephone sets from one Section (formerly Area) or State to another within the Company.

Line 9: Sets Lost, Destroyed And Stolen (FA Form SW-6312) Include all sets lost, destroyed or stolen from storeroom stock. These must be reported on FA Form SW-6312. "Destroyed" sets are those that are completely destroyed by fire and the base is not returned. Do not include sets damaged by fire where the base is returned.

Line 10: Total Set Disposition

Sum of Lines 6 through 9.

Line 11: Computed Inventory

Line 5 minus Line 10.

Line 12: Actual Inventory

This is the actual count of sets on hand at the end of the day. The supervisor should verify this count at least weekly. This figure shall be carried forward and recorded on Line 1 of the next day.

Line 11 minus Line 12.

- 1. A positive number indicates a shortage. (Actual inventory is less than the computed inventory.)
- 2. A negative number indicates an overage. (Actual inventory is more than the computed inventory.)
- 3. Shortages or overages must be investigated without delay.
- 4. Recommended Reconciliation Steps:
 - Recheck arithmetic cal-Α. culations.
 - Make another actual set count. В.
 - C. Recheck inward shipment documents recorded on Line 2.
 - Recheck all outward shipment D. documents recorded on Line 6.
 - Recheck other return documents Ε. recorded on Line 3.
 - F. Recheck all documents pertaining to issuing sets recorded on Lines 7 and 8.
 - Recheck documents pertaining G. to Line 9.

All differences that cannot be reconciled must be recorded on Line 13 as either positive or negative numbers. FA Form SW-6312 will be prepared, if needed, at the end of each month.

Line 14: Adjustment Covered By FA Form

SW-6312 (End of Month)

Telephone set differences shall be adjusted only at the end of each month by the use of FA Form SW-6312, Salvage and Retirement Report. All positive and negative figures on Line 13 for the entire month must be combined to arrive at one adjustment figure. Enter the report number from FA Form SW-6312 on Form SW-6293.

NOTE: FA Form SW-6312 must be approved by a supervisor. Prepare FA Form SW-6312 in accordance with Section 741-001-903SW and enter the specific telephone sets by type (if known) for an overage or shortage. When the specific telephone set type is unknown enter the following statement in the block headed REASON FOR REPORT: (Show Only One Reason on a Report): Adjustment due to inventory shortage (or overage) on Form SW-6293. Specific type of telephone set is unknown.

ADDITIONAL INFORMATION:

The total number of sets counted each day can be compared with an investment report run either before or after all balance affecting activity has been entered.

Discrepancies between the actual physical balance and the balance shown on the MIIS investment report for telephone set classes should be investigated and their causes determined. Items in question should be recounted at the close of the work day, and balance adjustments entered to reconcile the computer balance with the shelf balance.

Under no circumstances is the balance shown on the investment report to be used to complete the SW-6293. Sets must be counted daily. Having MIIS in place does not override the physical inventory of sets.

- 2.04 Data Sets Listed On Appendix 1
 Data sets that are classified as
 talking sets, as listed in Appendix 1 must
 be recorded on Form SW-6293 in the same
 manner as telephone sets. Special Services
 locations must maintain Form SW-6293 records
 for all Data Sets classified as talking
 sets, as well as telephone sets.
- 2.05 In addition to the telephone set accountability provisions of Form SW-6293 it can also be used to readily calculate the average days stock carried in the storeroom to support daily usage demands. (See Exhibit 6).

AVERAGE DAYS STOCK CALCULATION

 Add all entries on Line 1 for the period under study, usually one month.

Divide by the number of entries to arrive at the AVERAGE TOTAL STOCK ON HAND.

 $\frac{\text{TOTAL LINE 1's}}{\text{NUMBER OF DAYS}} = \text{AVERAGE TOTAL STOCK ON HAND}$

2. Add all entries on Lines 7 and 8 for the same period studied, as in 1 above. This is the Total Usage for the period. Divide by the number of days the storeroom was in normal operation to arrive at the AVERAGE DAILY USAGE. Do not count Saturdays or Sundays in the total usage or days of operation unless there is usage of normal proportions on these days.

TOTAL USAGE = AVERAGE DAILY USAGE DAYS OF OPERATION

Calculate the AVERAGE DAYS STOCK by dividing the AVERAGE TOTAL STOCK ON

HAND by the AVERAGE DAILY USAGE.

AVERAGE TOTAL STOCK ON HAND = AVERAGE DAYS

AVERAGE DAILY USAGE STOCK ON HAND

FORM SW-6293

		>4	(REV. 1-84)
Retain 1 year, until	IELEFRONE SET INVENTIONT CONTROL SOMMAN		
MONTH YEAR			
STORE ROOM ADDRESS LOCATION	DISTRICT		
INWARD MOVEMENT		DATE	
SETS TO BE ACCOUNTED FOR			TOTAL
INVENTORY — BEGINNING OF PERIOD			
SEIS RECEIVED FROM CORPORALE WAREHOUSE			
SETS RETURNED FROM TECHNICIANS			
SETS TRANSFERRED FROM OTHER STOREROOMS			-
	T		
OUTWARD MOVEMENT DISPOSITION OF SETS			
6 SETS RETURNED TO CORPORATE WAREHOUSE			
SETS ISSUED TO TECHNICIANS			
SETS TRANSFERRED TO OTHER STOREROOMS			
SETS LOST, STOLEN OR DESTROYED FROM STOREROOM STOCK (FA Form SW-6312 REQUIRED)	¥.		
10 TOTAL SET DISPOSITION			
11 COMPUTED INVENTORY (L5 MINUS L10)			
ACTUAL INVENTORY (CARRY FORWARD TO LINE 1)			
DIFFERENCE TO BE INVESTIGATED (L11 MINUS L12)			
14 ADJUSTMENT COVERED BY FA Form SW-6312 (END OF MONTH)	MONTH)		
		POSITIVE FIGURE = SHORTAGE	
EMPLOYEE PREPARING REPORT	DATE (E.O.M.)	NEGATIVE FIGURE = OVERAGE	

PREPARED FORM SW-6293

Southwestern Bell Retein 1 year, until 3/31/5.2	TELEPHONE SET INVENTORY CONTROL SUMMARY	Form SW-6293 (REV. 1-84)
MONTH PARCH YEAR 1781		
STORE ROOM 3154 COLCATE LOCATION D'ILL	DALLINS, TEXMS DISTRICT PROFESS PROPRIETOR	JEMIN"
INWARD MOVEMENT	¥d	DATE
SETS TO BE ACCOUNTED FOR	1 3 3 4 5 6 7 8	4 16 11 13 13 14 15 16 TOTAL
INVENTORY — BEGINNING OF PERIOD	430 430 434 436 430 436 414 414	439 438 434 423 425 t
SETS RECEIVED FROM CORPORATE WAREHOUSE	S S 07 05 CH 05 0L S	65 50 60 40 50 \$ \$ 55
SETS RETURNED FROM TECHNICIANS	0 22 34 30 26 31 A U	36 30 34 22 32 4 0 34
SETS TRANSFERRED FROM OTHER STOREROOMS	N. 20 3 35 28 22 T. N	30 33 1 32 36 1 11 30
TOTAL SETS TO BE ACCOUNTED FOR	543 516 541 534	528 534 537 3
OUTWARD MOVEMENT DISPOSITION OF SETS	\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
6 SETS RETURNED TO CORPORATE WAREHOUSE	45 32 42 56 65	Sec 36 41 50 39 1 43
SETS ISSUED TO TECHNICIANS	35 21 32 22 40	30 36 25 32 41 25
SETS TRANSFERRED TO OTHER STOREROOMS	38 26 40 20 30	28 1 33 1 28 1 28 1 28 1 28
SETS LOST, STOLEN OR DESTROYED FROM STOREROOM STOCK (FA Form SW-6312 REQUIRED)	1	1
TOTAL SET DISPOSITION	118 79 114 98 135	14 89 96 103 113 96
11 COMPUTED INVENTORY (LS MINUS L10)	414 437 437 436 414	133 434 438 434 434 434 434
ACTUAL INVENTORY (CARRY FORWARD TO LINE 1)	434 43C 430 43C 414	435 +34 +38 +24 +23 +43+
DIFFERENCE TO BE INVESTIGATED (L11 MINUS L12)	0 1 -3 0 0	3 1 0 0 0 1 0 0
ADJUSTMENT COVERED BY FA Form SW-6312 (END OF MONTH)	→ →	
Sand Sand	20-21-8)	
EMPLOYEE PREPARING REPORT		= OVERAGE
	Official File Copy, unless reproduced	

EXHIBIT 2 (Cont'd)

PREPARED FORM 6293

Southwestern Bell Set 1 year, until $3/3i/8\lambda$	TELEPHONE SET INVENTORY CONTROL SUMMARY	SET	NVEN	TORY	CONTR	IOL SU	MMAR	>						ē =	Form SW-6283 (REV. 1-84)
MONTH MAKCH YEAR 1981															
LOCATION	DALLAS, TEXAS	sys.		DISTE	NCT M	DISTRICT MATERIALS MANAGEMENT	is m	WAG	MENT						
INWARD MOVEMENT								DATE							
SETS TO BE ACCOUNTED FOR	17	81	. 61	20 5	A) 12	22 33	3 24	1 25	36	27	38	6E	30	37	TOTAL
1 INVENTORY — BEGINNING OF PERIOD	434	414	1//	437 L	4 824	bet bet	0e4 b	HO+ 0	904 6	436	EEH]	ECH	433 1	437	13178
2 SETS RECEIVED FROM CORPORATE WAREHOUSE	04	3	9	છ	_	S	55	5 40	3	20	S	S	89	43	
3 SETS RETURNED FROM TECHNICIANS	38	39	3	74	-	74 0	1 3/	<u> </u>	31	61	A	2	44	35	
4 SETS TRANSFERRED FROM OTHER STOREROOMS	27	30	23	╙	1-	ż	7/	-	2 29	81	7	Ν.	30	37	
5 TOTAL SETS TO BE ACCOUNTED FOR	537	_	┢	539		25	11 518	<u> </u>		٦,				537	
OUTWARD MOVEMENT DISPOSITION OF SETS	/	7	7	/			\	,	,	,	•		/	\	
6 SETS RETURNED TO CORPORATE WAREHOUSE	63	85	37	43		38	5 8	1 65	5 43				\vdash	33	
7 SETS ISSUED TO TECHNICIANS	27	38	38	3.1		34	+ 25	5 23	-	113			38	18	435
8 SETS TRANSFERRED TO OTHER STOREROOMS	33	36	K K	30		29	33	3/8	38	₹			3	જ	1/3
SETS LOST, STOLEN OR DESTROYED FROM STOREROOM STOCK (FA Form SW-8312 REQUIRED)	١	1	1	1		\ 	1	<u> </u>	1	1				1	
10 TOTAL SET DISPOSITION	123	73	87	011		101	601 10	201 6	001 9	06 0			86	70	_
			_	5 !						L				Ī	
11 COMPUTED INVENTORY (L5 MINUS L10)	414	1	-	439		4χ ₀	_	-			1		437 461	16/	
12 ACTUAL INVENTORY (CARRY FORWARD TO LINE 1)	414	114	+37	439		7,	430	ì	476	, £3			437 467	191	
13 ' DIFFERENCE TO BE INVESTIGATED (L11 MINUS L12)	0	0	0	0			0	0 -3	3 0	0			0	0	;
14 ADJUSTMENT COVERED BY FA Form SW-6312 (END OF MONTH)	Ŷ		-			1	_				->	\			
i benefit in the		N3-21-8	×.		•	1,000					Form SW- SET OVER)	FA Form SW-6313 (1 SET OVER)		deport Ni	Report No. 78427
EMPLOYE PREPABING REPORT) 	O TO C	5	1	ίZ	NEGATIVE FIGURE = SHORT AGE		E	VERAG	u					

FORM SW-6134

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SPEEDISET @ MOORE BUSINESS FORMS, INC., 26

OCT 1 6 1981

(MIIS WEEKLY ACTIVITY REPORT)

EXHIBIT 4

MIIS WEEKLY ACTIVITY FOR 10/03/83 ONLY

LOCATION 8200 WICHITA TCS
INVESTMENT CLASS CD 05 COIN TEL SETS TOUCH TONE

REPORT DATE 10/04/83 PAGE 18

	ITEM	****	******	**** ACTIV	ITY ***	*****	****
DESCRIPTION	NUMBER	DMD	SHIP	SHORT	REC	TURN	ADJ
SET TEL CN 1D1 3	12029	2	2	0	0	0	0
SET TEL CN 1D2 3 W/LA	65934	2	0	2	0	0	0
TOTAL FOR CLASS CD		4	2	2	0	0	0
TOTAL FOR C		13	6	7	0	0	0
GRAND TOTAL		105	92	16	55	47	4—

TOTAL ITEMS WITH ACTIVITY 58

EXHIBIT 5

TYPICAL ENTRIES ON SW-6293 USING MIIS WEEKLY ACTIVITY REPORT

NOTAL SET DEFENCE COUNTRED FROM 1933 STORE BROWN LOCATION ST. PETES, 170. DISTRICT BRITES AND ST. PETES, 170. DATE	, until 12-31-84	TELEPHONE SET INVENTORY CONTROL SUMMARY	ENTORY CO	NTROL SU	MMARY						Form (RE	Form SW-6293 (REV. 1-84)
TESPLACE LOCATON ST. PETERS, INC. DISTRICT MATERIALS (IPPA/LACE) PATERIAL MATERIALS PATERIAL MATERIALS PATERIALS	YEAR											
SETS TO BE ACCOUNTED FOR	TESMORE LOCATION.	mo.	DISTRICT	MATERIAL	S MANO	(VĒII)ĒVI	\$ (
SETS TO BE ACCOUNTED FOR	INWARD MOVEMENT				[Va	īĒ.						
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AVERAGE DAYS STOCK CALCULATION

Exhibit 6

Data for this Exhibit was obtained from Exhibit 2.

1. TOTAL LINE 1's = AVERAGE TOTAL STOCK ON HAND NUMBER OF DAYS

$$\frac{13178}{31}$$
 = 425

2. $\frac{\text{TOTAL USAGE}}{\text{DAYS OF OPERATION}} = \text{AVERAGE DAILY USAGE}$

$$\frac{1249}{22} = 57$$

3. AVERAGE TOTAL STOCK ON HAND = AVERAGE DAYS STOCK ON HAND AVERAGE DATLY USAGE